

<b>TPM</b>		<b>CARBIDE</b> External threading				ISO513	HC-PVD													
							JPS125													
<p>3 edges</p>	<b>Size</b>	<b>IC</b>	<b>S</b>	<b>D1</b>	<b>P</b>	80														
	<b>16</b>	9.525	3.65	4.00	<b>M</b>	180														
						<b>K</b>	60													
						<b>N</b>	140													
						<b>S</b>	50													
						<b>H</b>	120													
GRADE APPLICATION AREA		Stable machining, continuous cut			<b>+</b>															
■ main application		General machining, light interruption			<b>-</b>															
■ applicable		Unstable machining, interrupted cut			<b>+</b>															
<b>PARTIAL PROFILE</b>	<b>60° P M K S</b>		<b>16ER</b>	<b>A60-TPM</b>	RE 0.08	pitch: 0.50÷1.50 mm, 48÷16 TPI	●													
			<b>G60-TPM</b>	RE 0.25	pitch: 1.75÷3.00 mm, 14÷8 TPI	●														
			<b>AG60-TPM</b>	RE 0.08	pitch: 0.50÷3.00 mm, 48÷8 TPI	●														
		<b>55° P M K S</b>		<b>16ER</b>	<b>A55-TPM</b>	RE 0.08	pitch: 48÷16 TPI	●												
				<b>G55-TPM</b>	RE 0.21	pitch: 14÷8 TPI	●													
				<b>AG55-TPM</b>	RE 0.08	pitch: 48÷8 TPI	●													

● stock standard

TURNING

THREADING

GROOVING

MILLING

DRILLING

ACCESSORIES